

# SPECIFICATION

ABRASIVE TYPE	GRIT SIZE	HARDNESS	STRUCTURE	BOND TYPE	TREATMENT
CONVENTIONAL ALUMINIUM OXIDE	VERY COARSE	VERY SOFT	NATURAL POROSITY CLOSED	VITRIFIED FOR REGULAR ALUMINIUM OXIDE	Z = Sulfur
CG	8	C	3	W2	O = Oil
FRSK	10	D	4	W3	S = Special
CBG	12	E	5	W31	G = Lubricating grease
CBL	COARSE	F	6	W4	
CB	14	SOFT	NATURAL POROSITY OPEN	W41	
CRL	16	G	7	W8	
CL	20	H	8	W9	
CR	MEDIUM	I	10	W91	
CM	30	J	NATURAL POROSITY VERY OPEN	WB200	
CBMSL	36	MEDIUM	11	VITRIFIED FOR SILICON CARBIDE	
SILICON CARBIDE	46	K	12	W7	
SN	54	L	13	W92	
SG	60	M	14	VITRIFIED FOR MICROCRYSTAL-LINE ALUMINIUM OXIDE	
SV	FINE	O		W1	
MICRO-CRYSTALLINE	70	P		W5	
1SA - 1TA	80	Q		W6	
2SA - 2TA	100	R		RESINOID FOR ALUMINIUM OXIDE AND SILICON CARBIDE	
3SA - 3TA	120	HARD		B	
5SA - 5TA	VERY FINE	O		RUBBER FOR REGULATING WHEELS	
	150	P		G	
	180	Q			
	220	R			
	240	VERY HARD			
		S			
		T			
		U			
		V			
		Z			